

Work Order ID 59880

Tuesday, June 15, 2010 1:30:30 PM



ship today

Page 1

Item ID: D044-662-041

Accept



Setup Start



Revision ID:

Item Name: Wearplate

Stop



Start Date: 6/15/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 6/15/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: CL Date: 10/6/15

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD044-662-041

CHG 001

Sidakir

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10-6-15 SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

S. Webster



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D044-662-041

Location: 53PPP Rev: 8

10-6-15

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

10/06/15

C2 10/6/15

Dart Aerospace Ltd

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Picklist Print

Tuesday, June 15, 2010 1:30:29 PM

Page 1

Work Order ID: 59880

Parent Item: D044-662-041

Parent Item Name: Wearplate



Start Date: 6/15/2010

Required Date: 6/15/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-01-30 JLM
IPP Rev:B As per Ecn 932 & 862 07-03-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2274 Radius Block		Manufactured	No			110	Each	463.0000	4	4			
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Location	Loc Qty	Loc Code
ST010	463	
57912	243	
59108	220	

D2529 Washer		Manufactured	No			110	Each	438.0000	4	4			
---------------------	--	--------------	----	--	--	-----	------	----------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST017	438	
58568	438	

D3565-1 Wearplate		Manufactured	No			110	Each	14.0000	4	4			
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Location	Loc Qty	Loc Code
ST497A	14	
50114	3	
57985	11	

AN4-12A Bolt		Purchased	No			110	Each	238.0000	4	4			
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Location	Loc Qty	Loc Code
ST357	238	
105143	5	
112314	233	

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 2

Work Order ID: 59880

Parent Item: D044-662-041

Parent Item Name: Wearplate



Start Date: 6/15/2010

Required Date: 6/15/2010

Start Qty: 1.00

Required Qty: 1.00

AN4-16A
Bolt

Purchased

No

110

Each

109.0000

4

14



10-6-155

Location

Loc Qty

Loc Code

ST358

109

114330

9

114523

100

4

MS21042L4
Nut

Purchased

No

110

Each

3,278.000

4

4



10-6-155/40

Location

Loc Qty

Loc Code

ST139

2

111827

2

ST300

3276

113422

68

114523

200

114718

1000

114784

2000

9063

8

✓

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Part Number	Description
X			D044-662-011	BEARPAW INSTALLATION
	X		D044-662-013	BEARPAW INSTALLATION
		X	D044-662-041	WEARPLATE KIT
4	4		D2182B045	Rubber Cushion
		4	D2274	Radius Block
8	8	4	D2529	Washer
2			D3075-1	Bearpaw
	2		D3529-1	Bearpaw
4	4		D3556-1	Clamp
		4	D3565-1	Wearplate
8	8		D3601-1	Radius Block
		4	AN4-12A	Bolt
4	4		AN4-14A	Bolt
4	4		AN4-15A	Bolt
		4	AN4-16A	Bolt
8	8		AN960JD416	Washer
8	8	4	MS21042L4	Nut (or MS21042-4)

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Revision: D

Date: 07.02.14

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